

# PROCESS FILTRATION FROM PURE TO STERILE LifeTec<sup>TM</sup> PP100 N



#### **MAIN FEATURES & BENEFITS**

- Absolute particle removal
- Asymmetrical pore structure for longer service life
- Highly durable Polypropylene construction
- Excellent flow rate
- Approved for Food Contact Use acc. to CFR Title 21 & EC/1935/2004

#### PRODUCT DESCRIPTION

Donaldson LifeTec™ PP100 N filters are absolute rated depth type filters constructed of 100 % Polypropylene. They contain a graded density Polypropylene microfiber filter medium that provides a tapered pore structure. LifeTec™ PP100 N filters deliver superior flow rates and high throughput, with absolute micron & submicron particulate retention and high dirt holding capacity. Their all-Polypropylene construction provides broad chemical compatibility and low extractable levels in a wide range of fluids and applications.

The LifeTec<sup>TM</sup> PP100 N filter's Polypropylene media is made from a process which produces a self-bonded structure comprised of multiple layers of successively finer fibres and smaller pores. This state-of-the-art design results in a highly porous, tapered pore structure consistent of a controlled absolute rated inner layer and several outer prefilter layers which substantially increase the dirt holding capacity.

All components meet the EU and USA requirements for Food Contact Use in accordance with CFR (Code of Federal

Regulations) Title 21 and EC/1935/2004 and subsequent amendments. The filter element is manufactured in accordance with the GMP requirements as defined in EC/2023/2006, has no migration of filter media, is non-fibre releasing and is thermally welded. All LifeTec<sup>™</sup> liquid elements are flushed with deionised water during manufacture.

Al materials used do not contain any Substances of very high concern (SVHC) as defined in EC/1907/2006 and EC/65/2011.

### **INDUSTRIES**







Soft Drinks



Chemical



Breweries



Wineries



#### **APPLICATIONS**

The absolute rated LifeTec™ PP100 N depth filter is designed and developed as prefilter in front of membrane filters or as low cost alternative to membrane – based final filters. Typical applications for LifeTec™ PP100 N filter elements include:

# **Purification of Food and Beverage products:**

- Bottled Water
- Soft Drinks
- Beer
- Wine
- Spirits
- Syrups

## **Purification of chemicals:**

- Acids
- Bases
- Complexing agents
- Alcohols, Aldehydes
- Etchants
- Chlorinated and fluorinated solvents
- Esters and Ketones
- Photolithographic Liquids

#### **MATERIAL COMPLIANCE USA**

All components of the LifeTec™ PP100 N filter element are FDA listed for food contact use in the Code of Federal Regulations (CFR), Title 21:

Filter Materials		CFR Title 21
Filter Material	Polypropylene	§ 177.1520
Upstream Support	Polypropylene	§ 177.1520
Downstream Support	Polypropylene	§ 177.1520
Outer Guard	Polypropylene	§ 177.1520
Core	Polypropylene	§ 177.1520
End Caps	Polypropylene	§ 177.1520
O-Rings	EPDM	§ 177.2600
	Silicone	§ 177.2600
Sealing Method	Thermal Bonding	

#### **MATERIAL COMPLIANCE EU**

The Donaldson LifeTec™ PP100 N filter element meets the guideline for Food Contact Use as given in European Regulation (EC) Number 1935/2004. All polymeric components (Polypropylene) meet the requirements of EU Directive EC/10/2011 relating to plastic materials and articles intended to come into contact with foodstuffs. Migration tests have been carried out in simulants (B, D1) after flushing or in flow conditions. All materials used do not contain any Substances of very high concern (SVHC) as defined in EC/1907/2006 (REACH Guideline) and EC/65/2011 (RoHS Guideline) and are free of any Latex-based components. The PP materials used for Cage & Core are treated acc. to EMA/410/01 Rev.03 and thus bear no risk of transmitting TSE and BSE.

# **QUALITY TEST**

All products have been inspected and released by Quality Assurance as having met the following requirements:

- All final filter elements are integrity tested to verify compliance with established quality and design specifications and to assure consistent and reliable performance.
- The traceability of each filter element according to EC/1935/2004 is provided by Serial number.
- All filters show no migration of the filter medium and are non-fibre releasing.
- All LifeTec<sup>™</sup> PP100 N filter elements are completely staged, assembled, tested and packaged in Class 7 clean room facility, whose Quality Management System is approved by an accredited registering body to the appropriate ISO 9001 Quality Systems Standard.



# **RETENTION\***

Retention Rate	Percent Removal						
	99.98 %	99%	90%				
0.6	0.6µm						
0.8	0.8µm						
1	1.0µm	< 0.5µm					
2.4	2.4µm	2µm	> 0.5µm				
5	5µm	> 1µm	< 0.5µm				
10	10µm	< 6µm	> 2µm				

The removal ratings given in this chart represent actual dynamic measurements obtained from a controlled laboratory tests using ISO FTD (5 mg/l) in deionised water at a flow rate of 1lpm per 95 cm<sup>2</sup> of the filter matrix.

The particle retention efficiencies were determined with a state-of-the-art liquid particle counter that can accurately measure particles down to 0.5  $\mu m.$ 

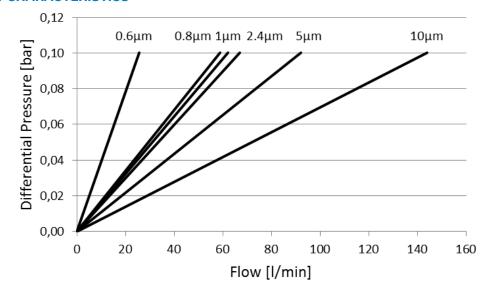
\*Particle testing not certified by NSF

#### **PRODUCT SPECIFICATIONS**

Product Specifications							
Absolute Retention Rates	0.6 μm, 0.8 μm, 1 μm, 2.4 μm, 5 μm, 10 μm						
Filtration Surface	>/= 0.6 m² per 250 mm element (10")						
Maximum Differential Pressure	Operating temperature		Differential pressure				
	°C	°F	bar	psi			
	38	100	5.5	80			
	66	150	4.1	60			
	82	180	2.1	30			
Cumulative Steaming Time*	121°C (250° F), Saturated Steam: > 100 cycles (30 minutes)						

\* Figures are based on lab tests to evaluate steaming resistance. Filter elements need to be checked in actual use. Contact Donaldson for recommended Autoclaving/Steaming procedures.

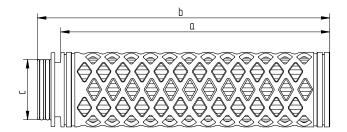
## **FLOW CHARACTERISTICS**



LifeTec™ PP100 N

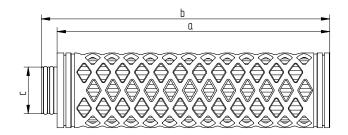
10", Deionised water, 20°C





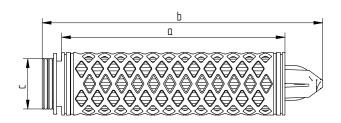
Dimensions (CODE 2 connection)								
Size	a		b		С			
	mm	inch	mm	inch	mm	inch		
10"	253	10.0	274	10.8	56	2.2		
20"	495	19.5	516	20.3	56	2.2		
30"	737	29.0	758	29.8	56	2.2		
40"	979	38.5	1000	39.4	56	2.2		

CODE 2:  $2 \times 226$  o-rings, bayonet 2 locking tabs, flat end cap, integrated reinforcement ring



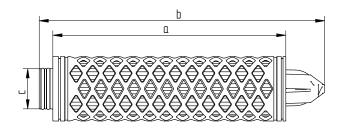
Dimensions (CODE 3 connection)								
Size	a		b		С			
	mm	inch	mm	inch	mm	inch		
10"	256	10.1	271	10.7	44	1.7		
20"	498	19.6	513	20.2	44	1.7		
30"	740	29.1	755	29.7	44	1.7		
40"	982	38.7	997	39.3	44	1.7		

CODE 3: 2 x 222 o-rings, plug connection, flat end cap, integrated reinforcement ring



Dimensions (CODE 7 connection)								
Size	a		b		С			
	mm	inch	mm	inch	mm	inch		
10"	251	9.9	315	12.4	56	2.2		
20"	493	19.4	557	21.9	56	2.2		
30"	735	28.9	799	31.5	56	2.2		
40"	977	38.5	1041	41.0	56	2.2		

CODE 7:  $2 \times 226$  o-rings, bayonet 2 locking tabs, locating fin, integrated reinforcement ring

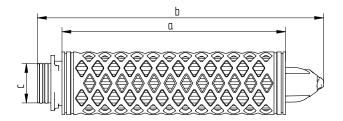


Dimensions (CODE 8 connection)								
Size	a		a b		С			
	mm	inch	mm	inch	mm	inch		
10"	254	10.0	311	12.2	44	1.7		
20"	496	19.5	553	21.8	44	1.7		
30"	738	29.1	795	31.3	44	1.7		
40"	980	38.6	1037	40.8	44	1.7		

CODE 8: 2 x 222 o-rings, plug connection, locating fin, integrated reinforcement ring



PROCESS FILTRATION LifeTec™ PP100 N



Dimensions (CODE 9 connection)							
Size	a		b		С		
	mm	inch	mm	inch	mm	inch	
10"	250	9.8	320	12.6	44	1.7	
20"	492	19.4	562	22.1	44	1.7	
30"	734	28.9	804	31.7	44	1.7	
40"	976	38.4	1046	41.2	44	1.7	

CODE 9:  $2 \times 222$  o-rings, bayonet 3 locking tabs, locating fin, integrated reinforcement ring

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Dimensions (UF connection)							
Size	a		b		С		
	mm	inch	mm	inch	mm	inch	
10"	252	9.9	268	10.6	61	2.4	
20"	494	19.4	510	20.1	61	2.4	
30"	736	29.0	752	29.6	61	2.4	

CODE UF: 2 x 226 o-rings, plug connection, flat end cap, integrated reinforcement ring



# NSF certification with exception of DOE connection

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Dimensions (DOE connection)								
Size	a		b		С			
	mm	inch	mm	inch	mm	inch		
10"	244	9.6	250	9.8	50	2.0		
20"	500	19.7	506	19.9	50	2.0		
30"	754	29.7	760	29.9	50	2.0		
40"	1008	39.7	1014	39.9	50	2.0		

Other end cap configurations on request.

DOE: Double open end with EPDM gaskets

- Integrity test of this element to be done by DOP Test
- For information on test equipment or test services, please contact your Donaldson Sales Engineer and visit our website at **www.donaldson.com**!



# donaldson.com/process

Donaldson Company, Inc. Minneapolis, MN

# **Contact us**



Important Notice: Many factors beyond the control of Donaldson can affect the use and performance of Donaldson products in a particular application, including the conditions under which the product is used. Since these factors are uniquely within the user's knowledge and control, it is essential the user evaluate the products to determine whether the product is fit for the particular purpose and suitable for the user's application. All products, specifications, availability and data are subject to change without notice, and may vary by region or country.