



**Donaldson**  
FILTRATION SOLUTIONS

## Technical Datasheet: BORA

### High pressure refrigeration compressed air dryers for volume flows from 2700 to 4200 m<sup>3</sup>/h

The compressed air is being fed into the dryer and being pre-cooled in the air-to-air heat exchanger by the outgoing cold compressed air. The pre-cooled air then passes through the refrigerant-to-air heat exchanger where it is being further cooled down to the required pressure dew point. The moisture in the compressed air condenses out and gathers and discharges automatically. Finally, the cold discharged air is being reheated by the incoming compressed air. This saves energy and prevents any moisture forming beyond the dryer in the compressed air system.

The cooling capacity of the refrigeration cycle is being controlled by a hot gas bypass which assures the dryer functionality for partial loads, too.



type	volume flow*	volume flow*	pressure drop	power supply	power consumption	cooling water requirement	air connection	weight
	m <sup>3</sup> /h	m <sup>3</sup> /min	bar	V/Ph/Hz	kW	m <sup>3</sup> /h	BSP	kg
DHP 2700 W	2700	45.00	0.36	400/3/50	2.40	0.7	DN 80	430
DHP 3500 W	3500	58.33	0.30	400/3/50	4.70	1.31	DN 80	455
DHP 4200 W	4200	70.00	0.38	400/3/50	4.90	1.37	DN 80	615

\* according to ISO 7183 @ 40 bar g

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Subject to change 01/2012

**Donaldson**  
**Ultrafilter**

## DHP 2700 W - DHP 4200 W

Features of Bora dryer DHP 2700 W - DHP 4200 W	Benefits
Stainless steel heat exchanger	Designed for high operation pressure
High overload capacity to a pressure dew point of approx. +20 °C	In case of overload, the dryer will only switch off at a dew point above than appr. +20 °C
All dryer in metal cabinet construction	Optimum protection against mechanical damage and against dirt
Lightweight & compact design	Minimum space requirement (on stock, for transport and for the installation in the compressed air network)
Options: air cooling, special color, type plate made of brass, non-halogen lines, external operating voltage transformer, air cooling	Flexibility in application and customized solutions for economical operation and safe system installation in the compressed air network

Product description
Complete compressed air drying system with electronic level controlled condensate drain, dew point indicator, metal housing, power plug, dry contacts for operation and alarm signals, water cooled

Refrigerant:
R134a

Noise level:
< 80 dB ( A )

Operating pressure:
max. 50 bar (g)

Protection class:
IP 54

Medium temperature:
max. +60 °C

Declaration of conformity:
acc. to 2006/42/EC Annex II A

Medium:
Compressed air

Ambient temperature:
min. +2 °C / max. +50 °C

### Sizing

Comp. air inlet temp.	°C	30	35	40	45	50	55	60
Factor	$f_{te}$	1.20	1.00	0.83	0.75	0.55	0.45	0.35

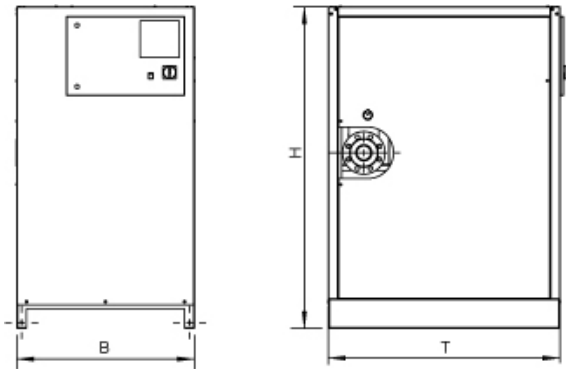
Pressure dew point	°C	3	5	7	10	15
Factor	$f_{tpd}$	1.00	1.07	1.14	1.22	1.35

Working overpressure	bar (g)	15	20	25	30	35	40	45	50
Factor	$f_{pg}$	0.43	0.55	0.72	0.81	0.90	1.00	1.05	1.10

Temperature of cooling water	°C	25	30	35	40	45	50
Factor	$f_{tu}$	1.00	0.97	0.94	0.87	0.75	0.50

Corrected dryer capacity =  
Standard dryer capacity x  $f_{te}$  x  $f_{tpd}$  x  $f_{pg}$  x  $f_{tu}$

**DHP 2700 W - DHP 4200 W**



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Size	B	H	T
	mm	mm	mm
DHP 2700 W - DHP 4200 W	900	1624	1174

**Function diagram (exemplary)**

